



GRAVITY CAST PVT. LTD.
GRAVITY GROUP OF COMPANIES

Material - SAE 1138

Standard Specification For Carbon Steel Compositions For Forging To Hot-Rolled And Cold-Finished Steel

Group - Ferrous Mild Steel Alloys

Sub Group - SAE 1138 Carbon Steel Compositions For Forging To Hot-Rolled And Cold-Finished Steel

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Steel

Chemical Composition			Heat Treatment			
Carbon	C %	0.340 - 0.400	As Raw or Annealing or Normalizing or Hardening and Tempering			
Manganese	Mn %	0.700 - 1.000				
Phosphorus	P %	0.030 max.				
Sulphur	S %	0.080 - 0.130				
Lead	Pb %	0.150 - 0.350				
Iron	Fe %	Balance				
-	-	-	Mechanical Properties			
-	-	-				
-	-	-				
-	-	-			Tensile Strength in Mpa	-
-	-	-			Yield Strength in Mpa	-
-	-	-			Elongation in %	-
-	-	-			Reduction of Area in %	-
-	-	-			Hardness in BHN	-
-	-	-			Impact in Joule	-
-	-	-				

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
G11380	UNS	USA	Bars, Wire Rods, Plates, Strip, Sheets and Tubing
1138	AISI	USA	Steel
11L38	SAE	USA	Steel
-	-	-	-
-	-	-	-
-	-	-	-
-	-	-	-

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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ONE STOP SOLUTION FOR METAL PARTS